



Multifunction Meters

Transducers & Isolators

Temperature Controllers

Converters & Recorders

Digital Panel Meters

Current Transformers

Analogue Panel Meters

Shunts

Digital Multimeters

Clamp Meters

Insulation Testers

## RE72 TEMPERATURE CONTROLLER

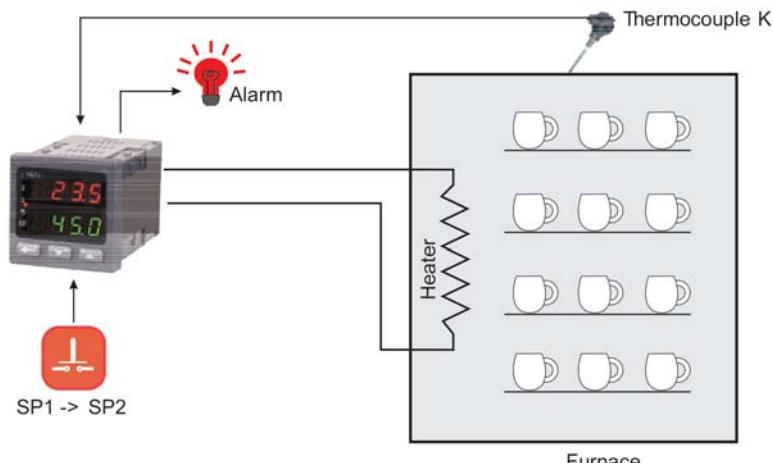
User Manual - Issue 1.0

**SUBJECT TO CHANGE WITHOUT NOTICE**

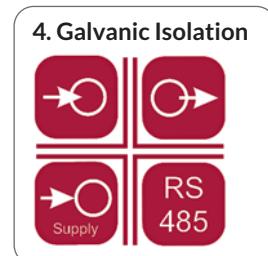
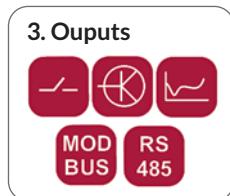
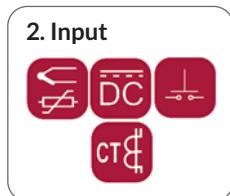
This manual superseded all previous versions – please keep for future reference

**Features**

- Universal measuring input
- Binary input control
- Set point value: fixed value, programmed or from an additional input.
- On/off, PID, PID step-by-step control (valve control) or PID of heating-cooling type
- Soft start
- 8 types of alarms
- Function of bistable alarm (LATCH)
- Timer function
- Measurement of heater current and heater burning control or short-circuit of the control element (e.g. SSR)

**1. Example of Application**

Control of ceramics burning process



## 5. Input

Input Type	Range	Error
Pt100	-200 .. 850°C	0.2%
Pt1000	-200 .. 850°C	0.2%
Fe-CuNi (J)	-100 .. 1200°C	0.3%
Cu-CuNi (T)	-100 .. 400°C	0.3%
NiCr-NiAl (K)	-100 .. 1372°C	0.3%
PtRh10-Pt (S)	0 .. 1767°C	0.5%
PtRh13-Pt (R)	0 .. 1767°C	0.5%
PtRh30-PtRh6 (B)	200 .. 1767°C	0.5%
NiCr-CuNi (E)	-100 .. 1000°C	0.3%
NiCrSi-NiSi (N)	-100 .. 1300°C	0.3%
chromel-kopel (L)	-100 .. 800°C	0.3%
Current channels (I)	0/4 .. 20 mA	0.2% +/- 1 digit
Voltage channels (U)	0 .. 5/10 V	0.2% +/- 1 digit

## 6. Outputs

Output type	Properties	Load capacity
Voltageless relay output	NO contact	2 A/ 230 V a.c. (out. 1 and 2) 1 A/ 230 V a.c. (out. 3)
Voltage transistor output	0/5 V	max 40 mA
Continuous voltage output	0 .. 10 V	at $R_{load} \geq 1 \text{ k}\Omega$
Continuous current output	0 .. 20 mA, 4 .. 20 mA	at $R_{load} \leq 500 \Omega$

## 7. Digital Interface

Interface type	RS-485	Mode
Protocol	Modbus RTU	8N2, 8E1, 8O1, 8N1
Transmission rate	4.8, 9.6, 19.2, 38.4, 57.6 kbit/s	

## 8. External Features

Readout field	2 x 4 digits	digit height: 10 mm, red and green colours
Dimensions	48 x 48 x 93 mm	
Weight	< 0.2 kg	
Protection grade	from frontal plate: IP65	from terminal side: IP20

## 9. Rated Operating Conditions

Supply voltage	85 .. 253 V a.c./ d.c.	20 .. 40 V a.c./d.c.
Temperature	ambient: 0...23...50°C	storage: -20...70°C
Relative humidity	< 85%	(without condensation of water vapour)
Operating position	any	

## 10. Safety and Compatability Requirements

Electromagnetic compataility	noise immunity	acc. to EN 61000-6-2
	noise emissions	acc. to EN 61000-6-4
Pollution level		2
Installation category		III
Maximal phase-to-earth operating voltage	supply, output: 300 V	input circuits: 50 V
Altitude above sea level		2000 m

### 11. Connection Diagram

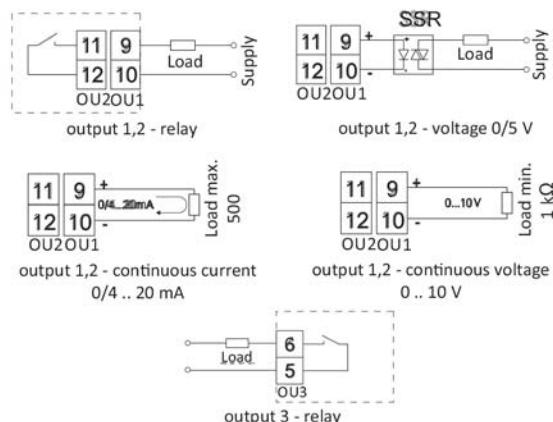
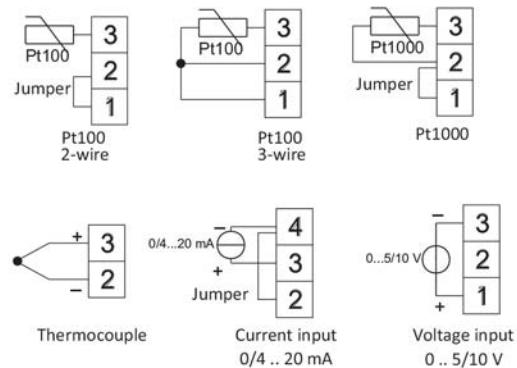


Fig. 3. Supply.

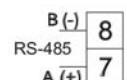


Fig. 4. Interface  
RS-485



Fig. 5. Transducer  
supply.

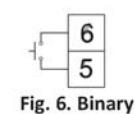


Fig. 6. Binary  
input.

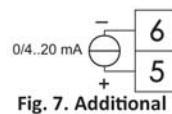


Fig. 7. Additional  
input.

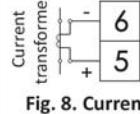


Fig. 8. Current  
transformer  
input.

## 12. Ordering Information

	RE72-	X	X	X	X	X	X	X	X
<b>Output 1:</b>									
relay		1							
voltage: 0/5 V		2							
continuous current: 0/4 .. 20 mA		3							
continuous voltage: 0 .. 10 V		4							
<b>Output 2:</b>									
relay1)		1							
voltage: 0/5 V		2							
continuous current: 0/4 .. 20 mA		3							
continuous voltage: 0 .. 10 V		4							
<b>Options:</b>									
none		0							
output 3 - relay		1							
binary input		2							
current transformer input <sup>2)</sup>		3							
additional current input: 0/4 .. 20 mA		4							
transducer supply: 24 V d.c. 1 W		5							
<b>Supply:</b>									
85 .. 253 V a.c./d.c.			1						
20 .. 40 V a.c./d.c.			2						
<b>Version:</b>								00	
standard								XX	
custom-made <sup>3)</sup>									
<b>Language version:</b>								P	
Polish								E	
English								X	
other <sup>3)</sup>									
<b>Acceptance tests:</b>									
without extra quality requirements								8	
with an extra quality inspection certificate								7	
according to customer's request <sup>3)</sup>								X	

- 1) - only, when a relay is also selected on the output 1  
 2) - only, when a relay or voltage output 0/5 V is also selected  
 3) - only, after agreeing with the manufacturer

### Ordering example:

The code: **RE72 - 1 2 2 1 00 E 8** means:

**RE72** - temperature controller of RE72 type  
**1** - output 1: relay  
**2** - output 2: voltage 0/5 V  
**2** - op? on with binary input  
**1** - supply: 85 .. 253 V a.c./d.c.  
**00** - standard version  
**E** - documentation and descriptions in English version  
**8** - without extra quality requirements.

## Contact



Sifam Tinsley Instrumentation Ltd

1 Warner Drive  
Springwood Industrial Estate  
Braintree, Essex  
CM7 2YW

Tel: 01376 335271  
E-mail: sales@sifamtinsley.com

[www.sifamtinsley.co.uk](http://www.sifamtinsley.co.uk)